



Dart Hawkesbury
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D3914-041

Job Sheet 167456-B



Part No: D3914-041

Job Qty: 1 ea

Part Name: Long Basket Lid Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Large Fab2		SS 17-11-19
100	Large Fab	1 pcs		11/16/17	0.00	6.67	Large Fab 1		SS 17-11-19
110	QC	1 pcs		11/16/17	0.00	0.00	QC9		17-11-24
120	QC	1 pcs		11/16/17	0.00	0.00	QC5		17-11-24
130	Powdercoat	1 pcs		11/16/17	0.00	0.40	Powdercoat4		17-11-24
135	QC	1 pcs		11/16/17	0.00	0.00	QC3		17-11-24
140	HandFinish	1 pcs		11/17/17	0.00	0.80	HandFinish3		17-11-24
150	QC	1 pcs		11/17/17	0.00	0.00	QC3		17-11-24
160	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3		17-11-24
170	QC21-SA	1 Ea		11/17/17	0.00	0.00	QC21		17-11-24

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Part Op 100 - 1- assemble ribs , weld as per dwg D3914 using DT9607A 2- weld hinge (3) and Mounting brackets as per dwg
Descriptions: D3914 ***Visual inspect before welding mesh*** 3- tack weld mesh on basket as per dwg D3914 ***Cut out mesh where
label plate goes in center off basket lid as per dwg D4020-5. Make sure to place mesh correctly on lid, check with label
plate before tacking mesh***
130 - *** mask sides of hinge prior to powdercoat***
140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg 2- Install label as per dwg ***Mask
label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label ***

IN 122878. START: 1:10. O.V.T: 375. FINISH: 1:25.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581-5005842	2	16	0	0
	D3914-1-5004269	2	22	0	0
	D3914-7-5004433	2	18	0	0
	5010799 - D4016-3-5001003	3	19	0	0
	D4018-5-5007318	9	45	0	0
	D4020-5-5001023	1	8	0	0
	D4021-3-165512	1	7	0	0
	D4035-043-5004870	2	0	0	0
140-HandFinish	D2728-3	1	0	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S011436

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Long Basket Lid Assembly (350)

PART NO: D3914-041

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 11/20/17

Job No: 167456-B